



## Material - DIN 2.4679

## **Standard Specification for Nickel and Nickel Alloy Castings**

**Group - Non-Ferrous Nickel Alloys** 

**Sub Group - DIN 2.4679 Nickel and Nickel Alloy Castings** 

Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries

**Grade Belongs to the Industry - Casting** 

Chemical Composition			Heat Treatment	
Carbon	C %	0.350 - 0.550		
Silicon	Si %	0.500 - 2.000		
Manganese	Mn %	0.500 - 1.500		
Chromium	Cr %	27.000 - 30.000	As-Cast or Annealing or Age Hardning	or Age Hardning
Phosphorus	P %	0.045 max.		
Sulphur	S %	0.030 max.		
Tungsten	W %	4.000 - 5.500		
Nickel	Ni %	47.000 - 50.000		
-	-	-	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	400 - 600
-	-	-	Yield Strength in Mpa	220 min.
-	-	-	Elongation in %	3 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	-

Cross Reference Table					
Material	Standard	Country	Grade Belong to the Industry		
1.4879	DIN	Germany	Casting		
2.4879	DIN	Germany	Casting		
-	-	-	-		
-	-	-	-		
-	-	-	-		
-	-	-	-		
-	-	-	-		

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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